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## PATENT ABSTRACTS OF JAPAN

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(71) Applicant: SEISAN NIPPONSHA KK

(72) Inventor: YANO MITSURU

(74) Representative:

**(54) BAG WITH LATERAL  
GASSET**

(57) Abstract:

**PURPOSE:** To obtain a large opening and permit the bottom part of a bag to be folded easily by opening and closing a chuck of lateral gasket parts by a method wherein an opening part capable of opening and closing the lateral gaskets is formed by a chuck, a straight adhesive line intersecting a V-shaped adhesive line and parallel to the lower edge of the bag is formed at the lower part thereof and an intersecting point of the V-shaped adhesive line and the chuck is pressed to form a flat part.

**CONSTITUTION:** An opening part capable of being closed is formed by a chuck at a lateral gasket 3a on one side and filling opening part 5 is formed at the upper part of a bag intersecting perpendicularly the axis of the chuck 6. On the other hand, V-shaped adhesive lines 8 are formed on the lateral gasket films 3a and 3b and the body films 2a and 2b of the bag 1 at the part thereof below the filling opening part 5, so as to coincide an angle formed between the

V-shaped adhesive lines with a central folding line 0 of the lateral gasket films 3a and 3b and a straight adhesive line 4 intersecting the V-shaped adhesive line 8 and parallel to the lower edge of the bag 1 is formed at the lower part thereof. An intersecting point of the V-shaped adhesive line 8 and the chuck 6 is pressed to form a flat part 7.

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